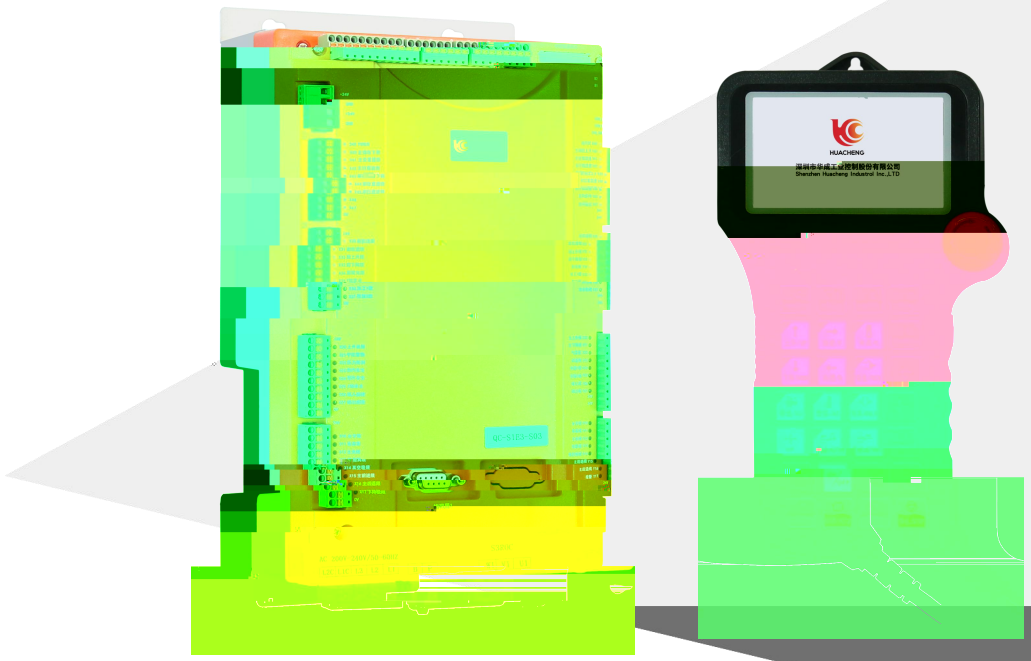
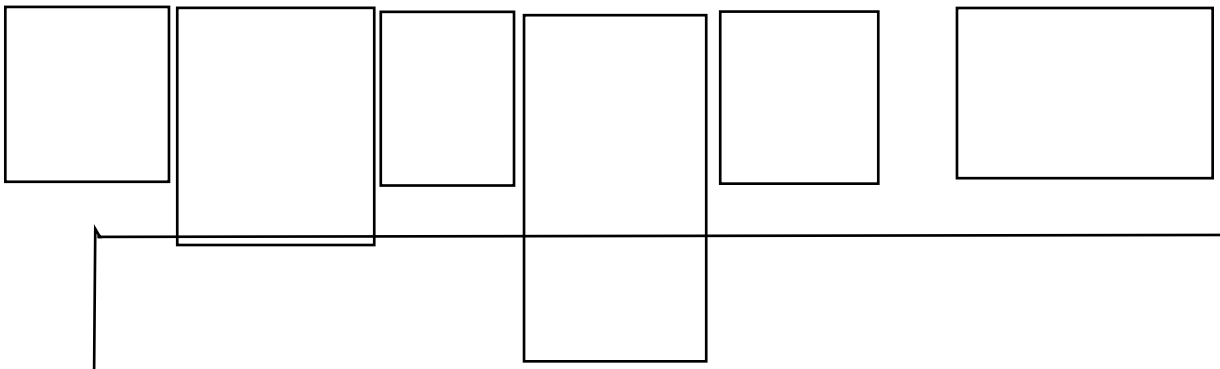
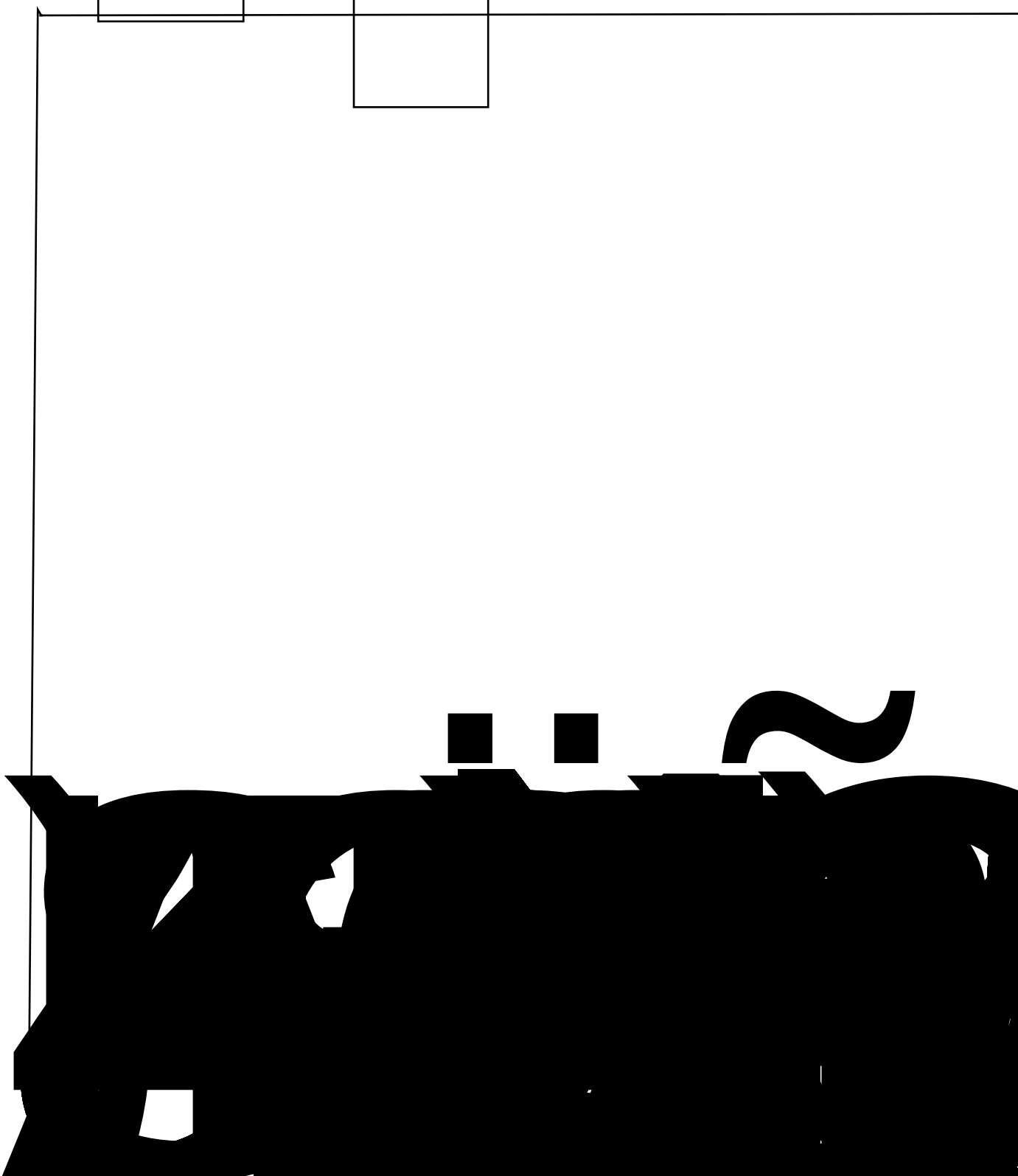
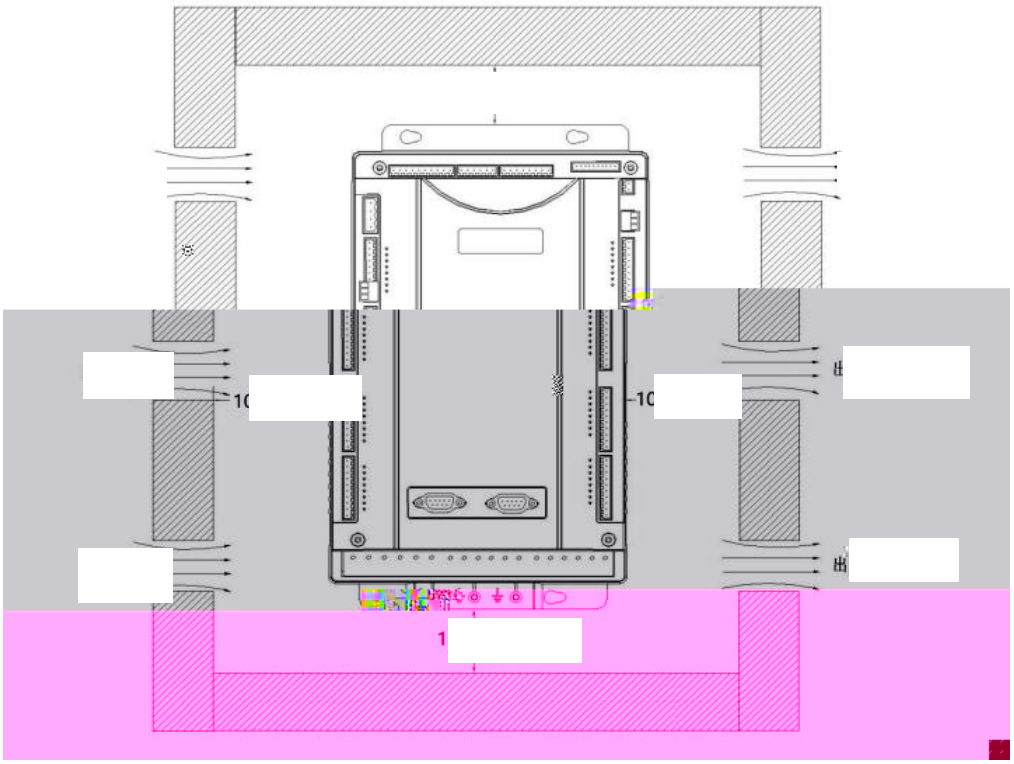
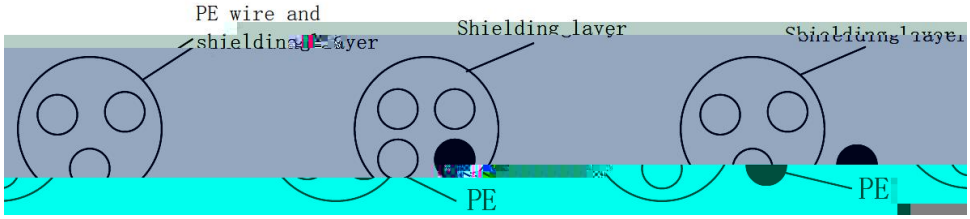
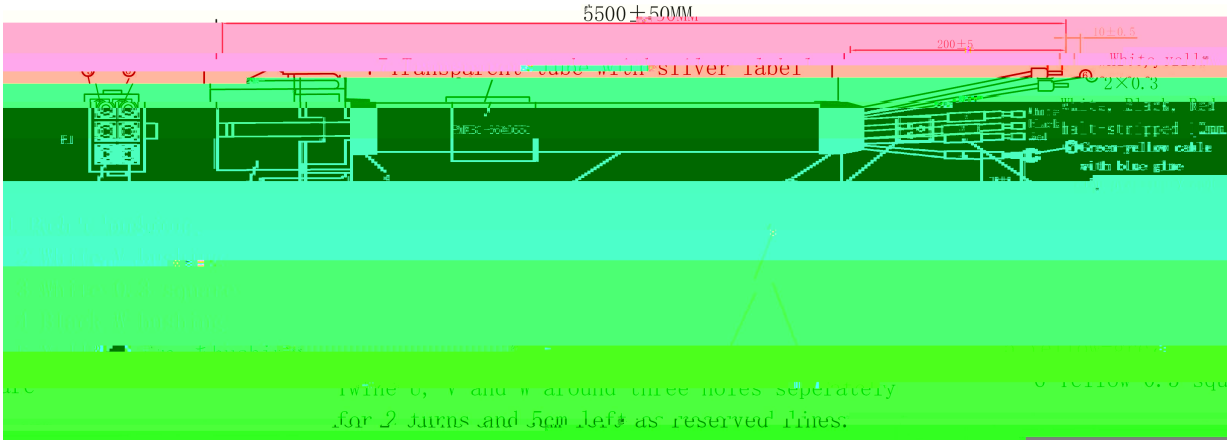

HUACHENG

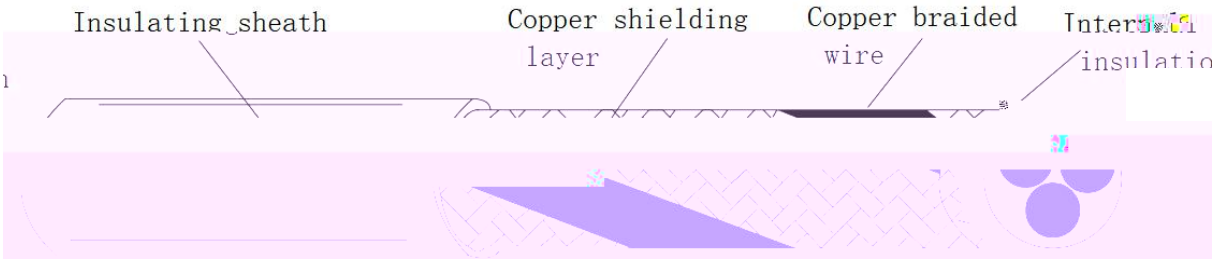


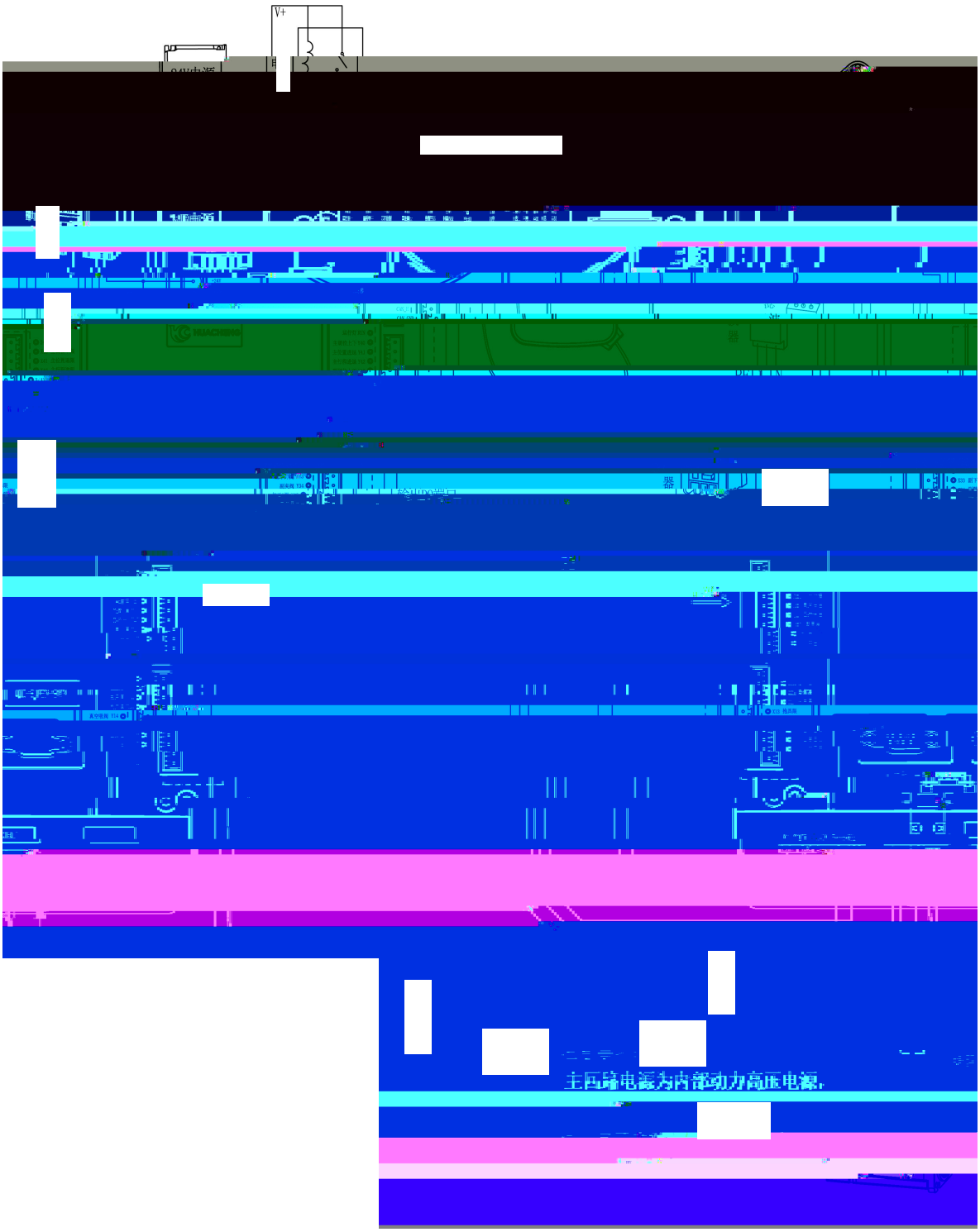


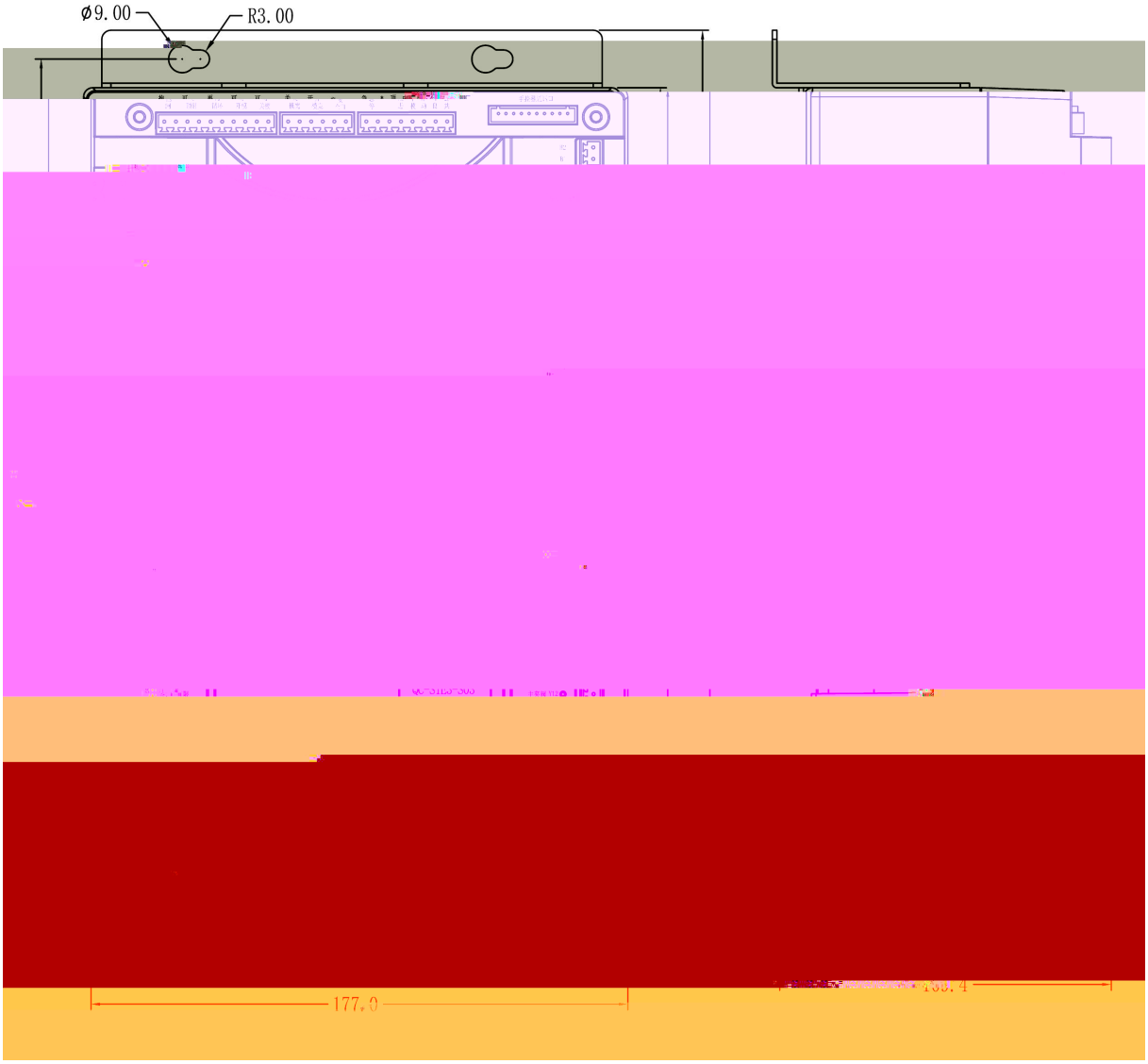


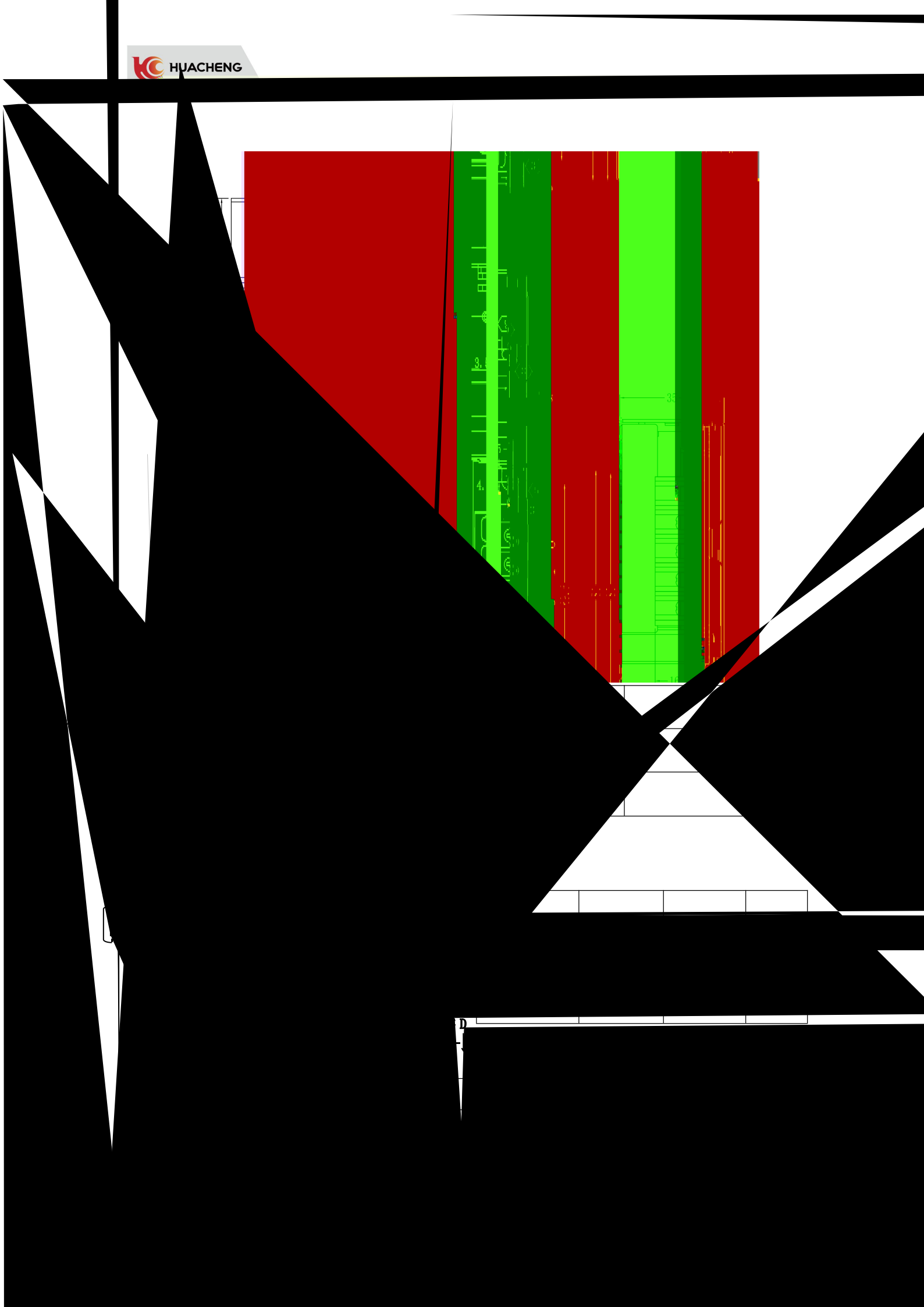

PE wire and
Shielding layer
Shielding layer
PE
PE

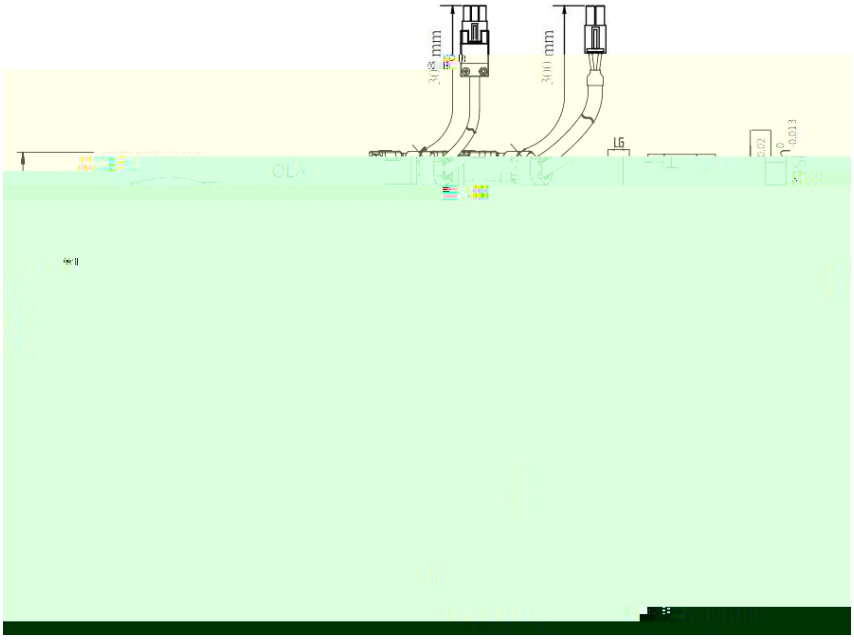

5500±50MM
200±5
10±0.5
2×0.3
Green yellow cable
with blue glue


Insulating sheath
Copper shielding
layer
Copper braided
wire


主回路电源为内部动力高压电源。

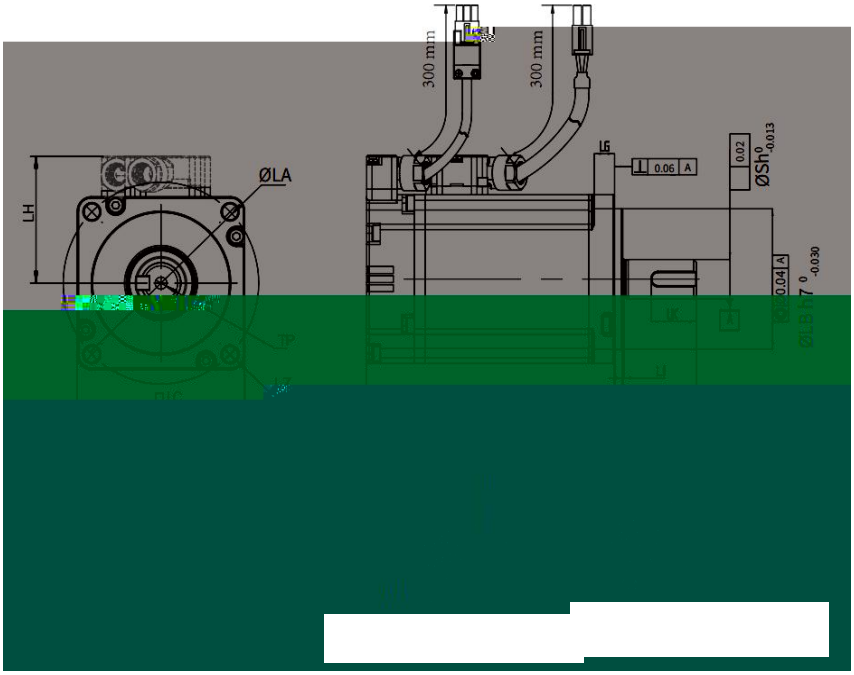

ø9.00
R3.00
177.0

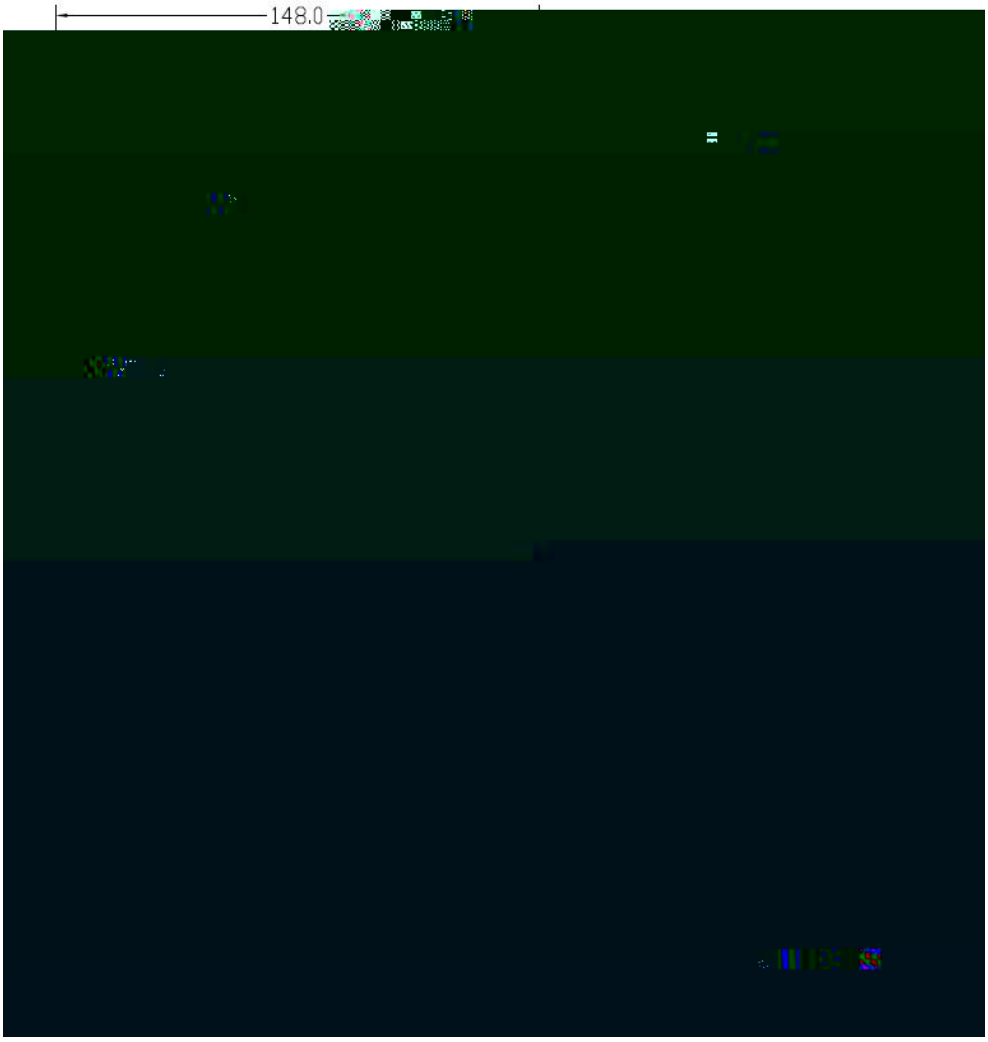


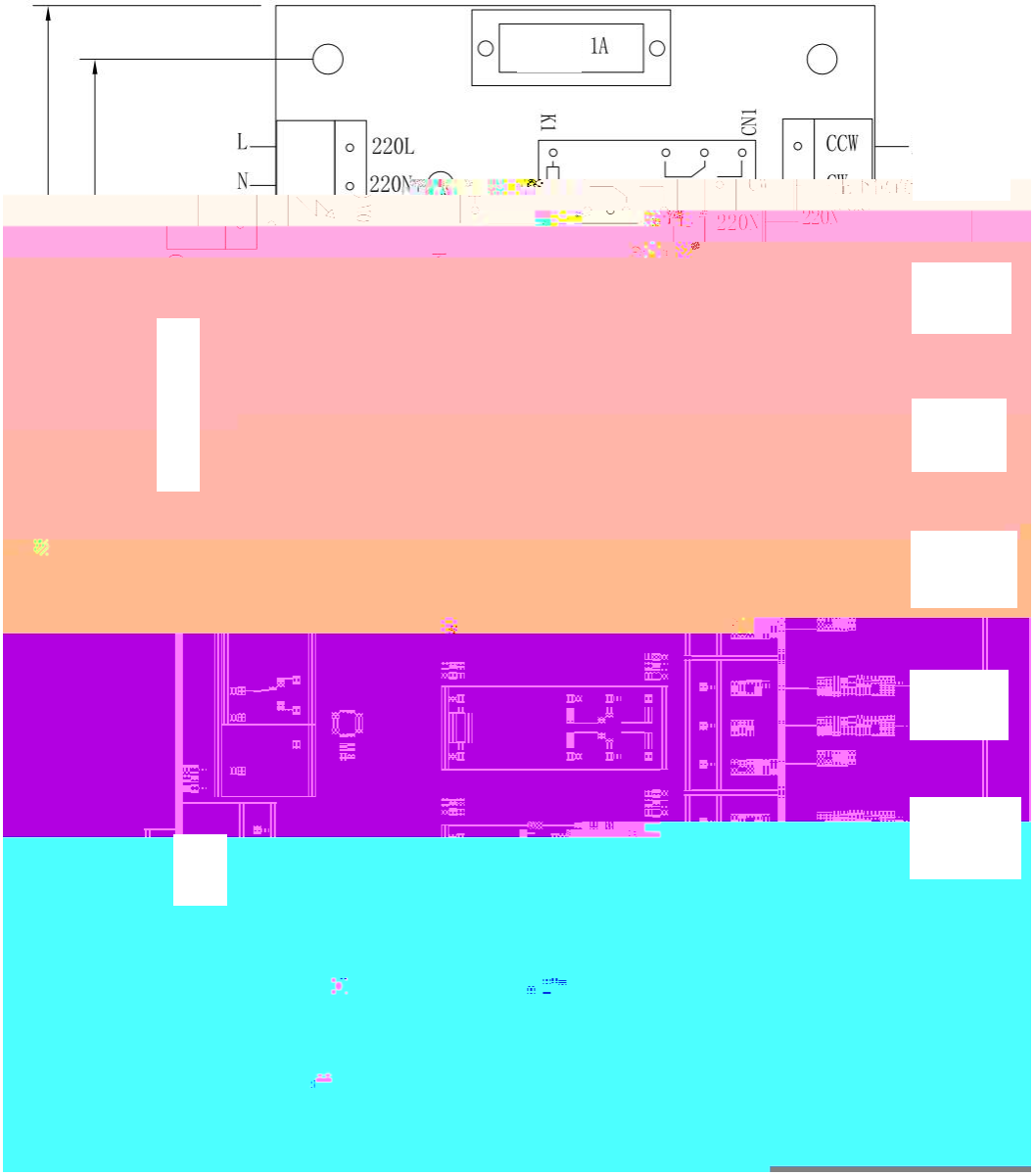


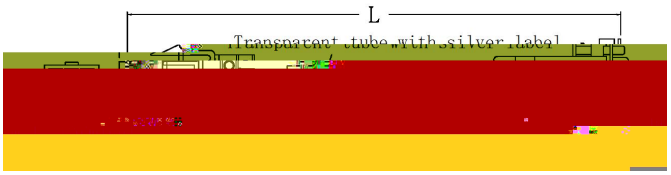
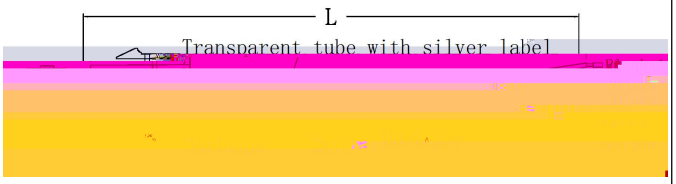
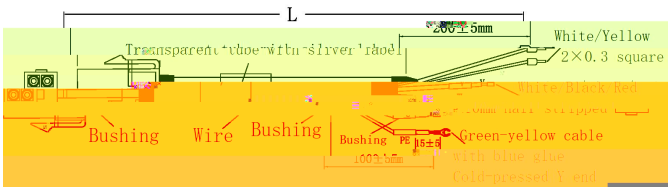
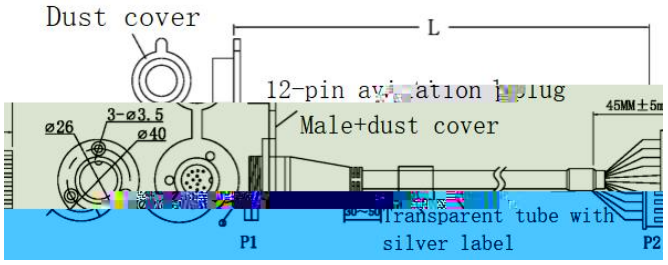
0

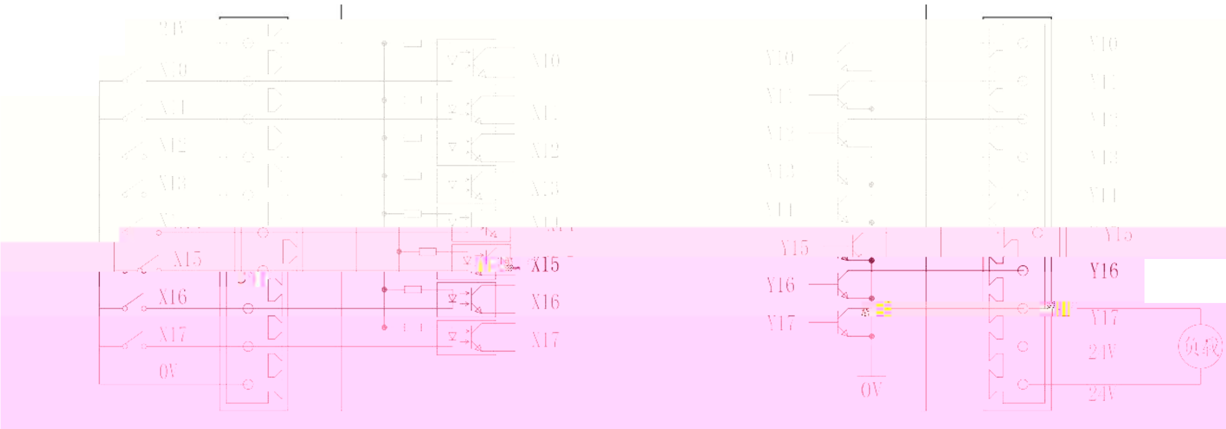
2

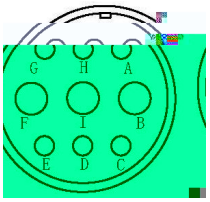

300 mm
300 mm
LH
ØLA
LG
0.06 A
0.02
ØSh
0.04 A

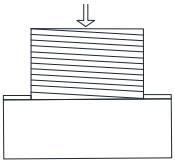

148.0

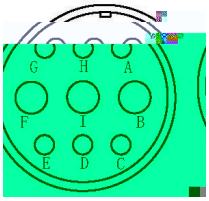

1A
L
N
220L
220N
K1
CN1
CCW
220V
220V

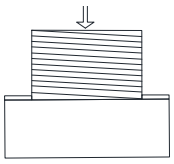
			 L Transparent tube with silver label
			 L Transparent tube with silver label
			 L White/Yellow 2×0.3 square Bushing Wire Bushing Green-yellow cable
			 Dust cover L 12-pin aviation plug Male+dust cover 3-ø3.5 ø40 ø26 45MM±5m Transparent tube with silver label P1 P2

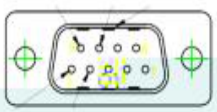

X15
X16
Y15
Y16
0V


G H A
F I B
E D C

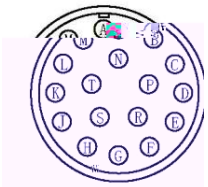


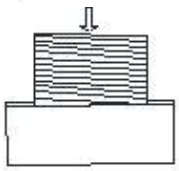

G H A
F I B
E D C

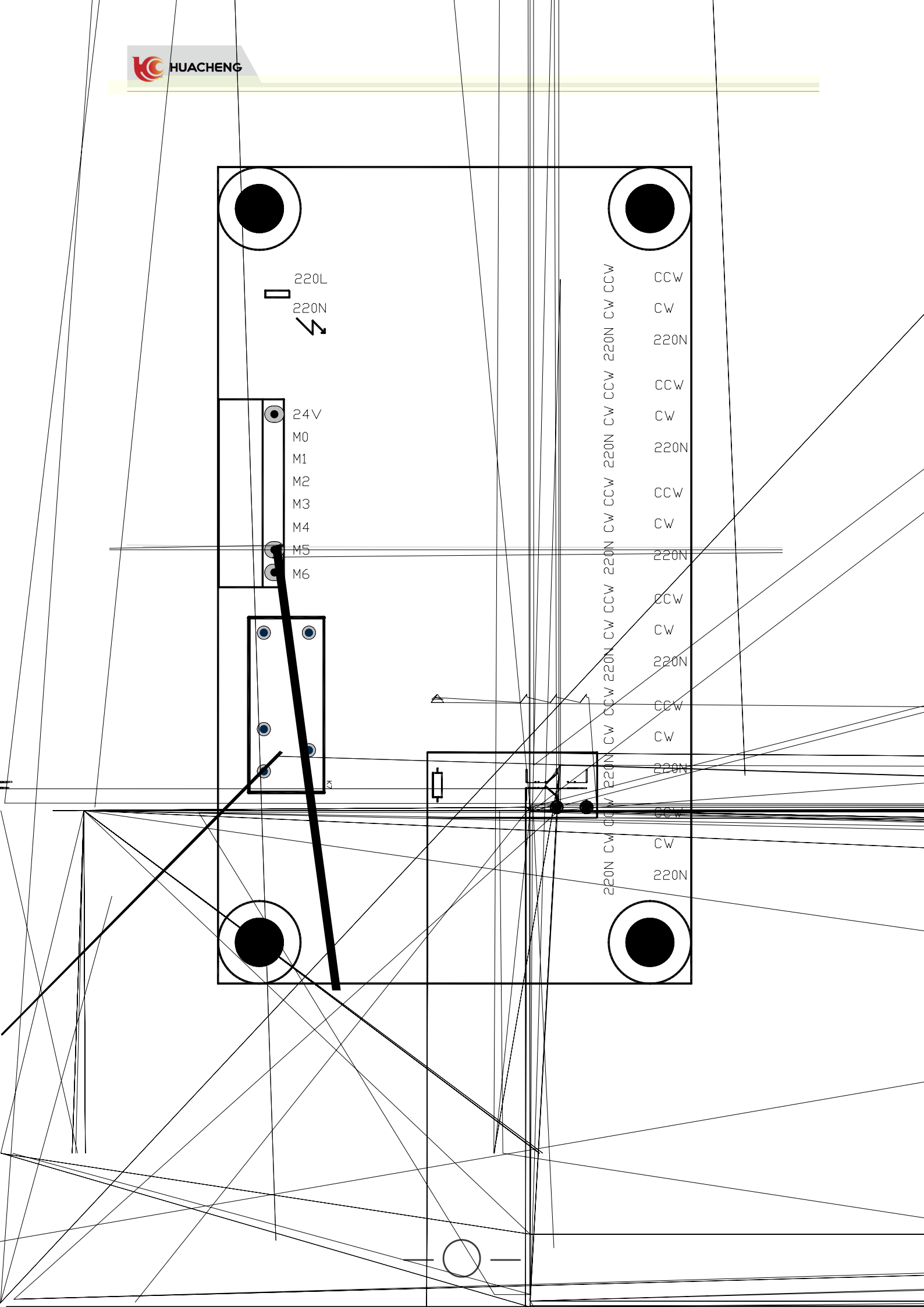


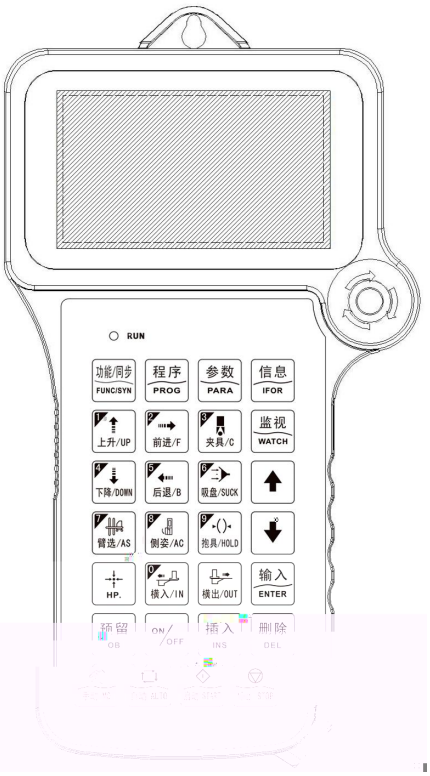


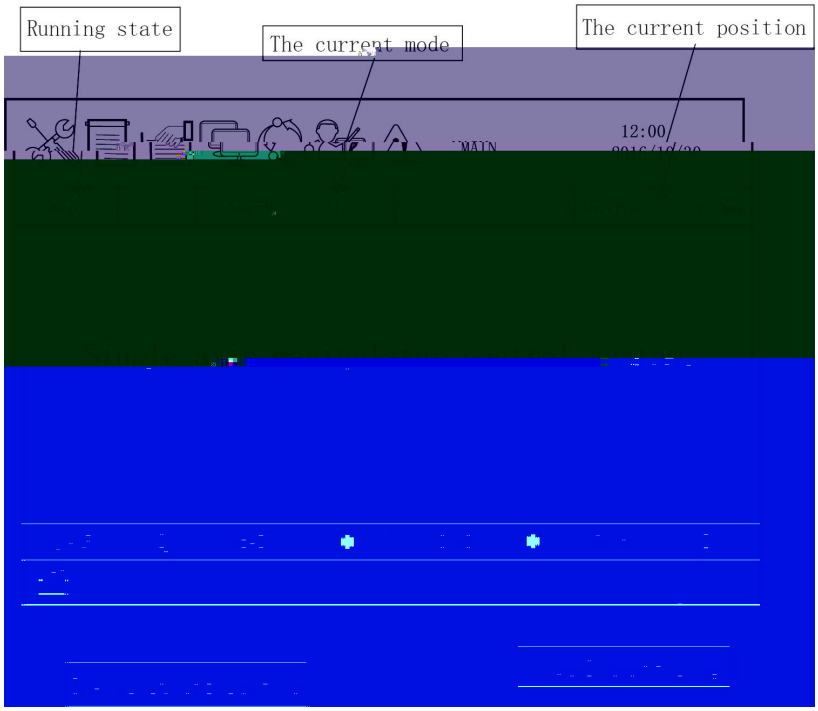
1 2 3
4 5 6
7 8 9


M A B
L N C
K T P D
J S R E
H G F




220L
220N
24V
M0
M1
M2
M3
M4
M5
M6
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N


RUN
功能/同步
FUNC/SYN
程序
PROG
参数
PARA
信息
IFOR
上升/UP
前进/F
夹具/C
监视
WATCH
下降/DOWN
后退/B
吸盘/SUCK
臂选/AS
侧姿/AC
抱具/HOLD
HP.
横入/IN
横出/OUT
输入
ENTER
预留
OB
ON/OFF
插入
INS
删除
DEL


Running state
The current mode
The current position
12:00

手动/MD

输入
ENTER

8
Z+
横出

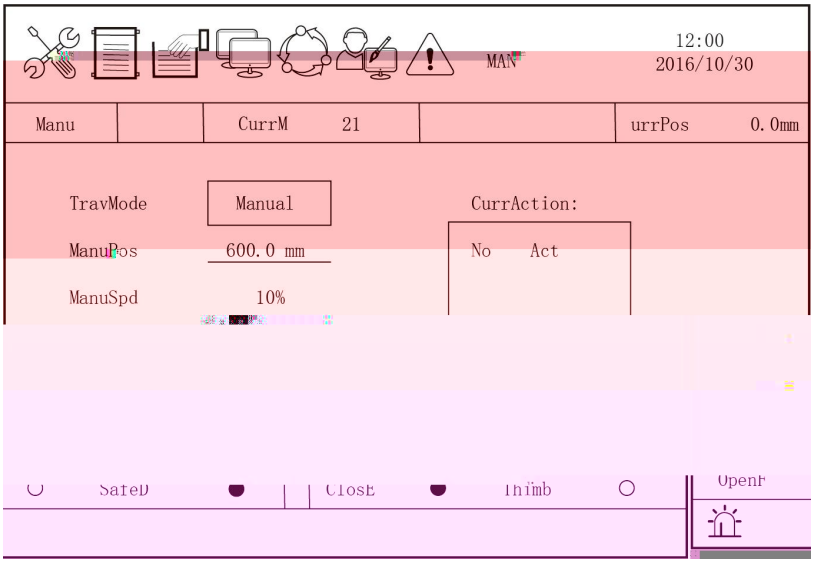
7
Z-
横入

手动/MO

➢

➢

➢



输入 ENTER

臂选

1 Y- 上升

4 Y+ 下降

2 前进

5
后退

3
夹具

6
吸盘

0
侧姿

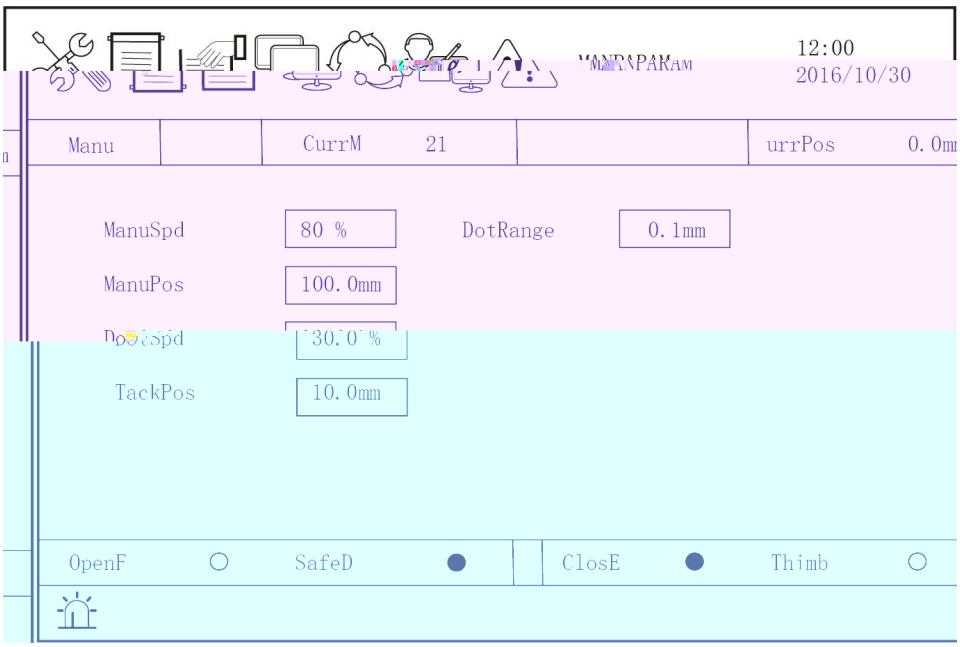
7
Z-
横入

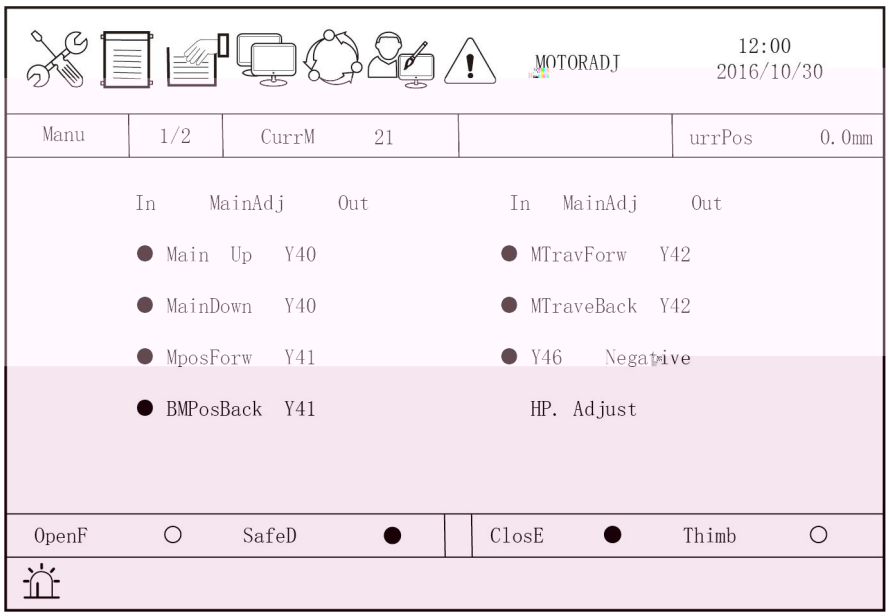
8
Z+
横出

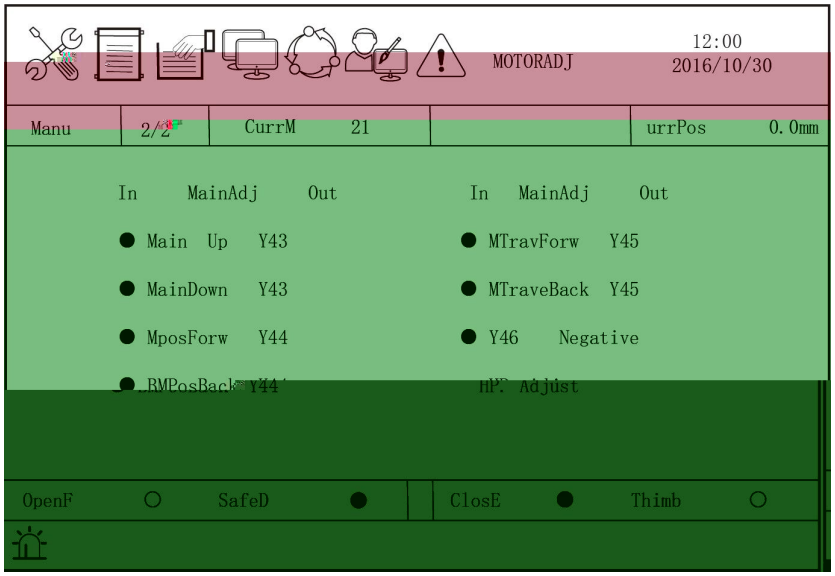
HP.

预留

ON
OFF


12:00
2016/10/30
Manu
CurrM 21
urrPos 0.0mm
ManuSpd 80 %
DotRange 0.1mm
ManuPos 100.0mm
TackPos 10.0mm
OpenF
SafeD
ClosE
Thimb


MOTORADJ
12:00
2016/10/30
Manu
1/2
CurrM 21
urrPos 0.0mm
In MainAdj Out
Main Up Y40
MainDown Y40
MposForw Y41
BMPosBack Y41
In MainAdj Out
MTravForw Y42
MTraveBack Y42
Y46 Negative
HP. Adjust
OpenF
SafeD
ClosE
Thimb


MOTORADJ
12:00
2016/10/30
Manu
2/2
CurrM 21
urrPos 0.0mm
In MainAdj Out
Main Up Y43
MainDown Y43
MposForw Y44
In MainAdj Out
MTravForw Y45
MTraveBack Y45
Y46 Negative
Adjust
OpenF
SafeD
ClosE
Thimb

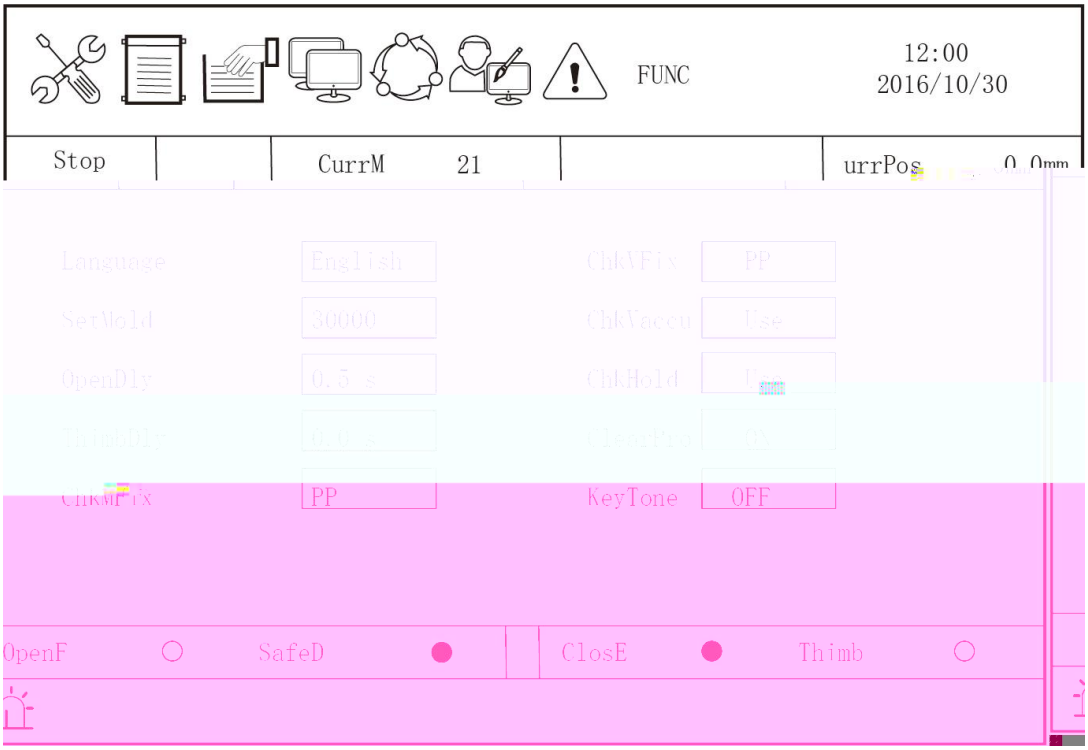
HP.

自动/AUTO

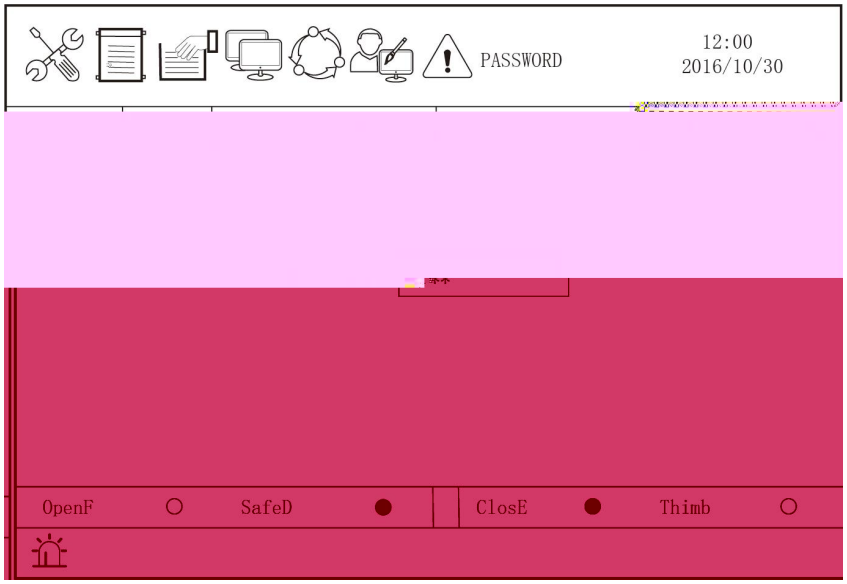
AUTO
12:00
2016/10/30
CurrM 21
urrPos 0.0mm
Auto
5000
1
30.00
5.00 s
5.00 s
0
25
50
75
100

功能/同步
FUNC/SYN

输入
ENTER

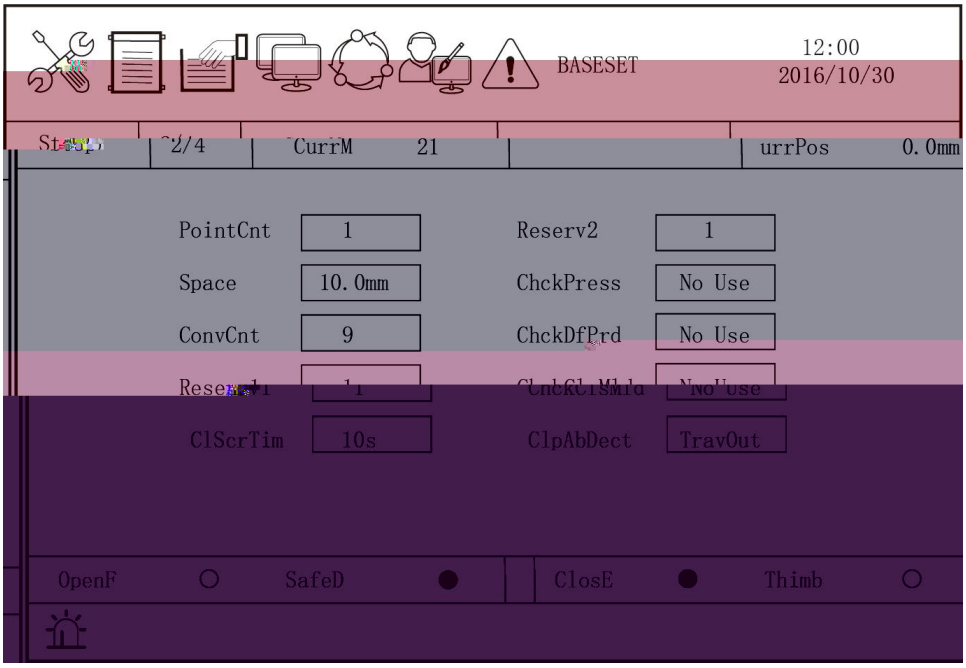


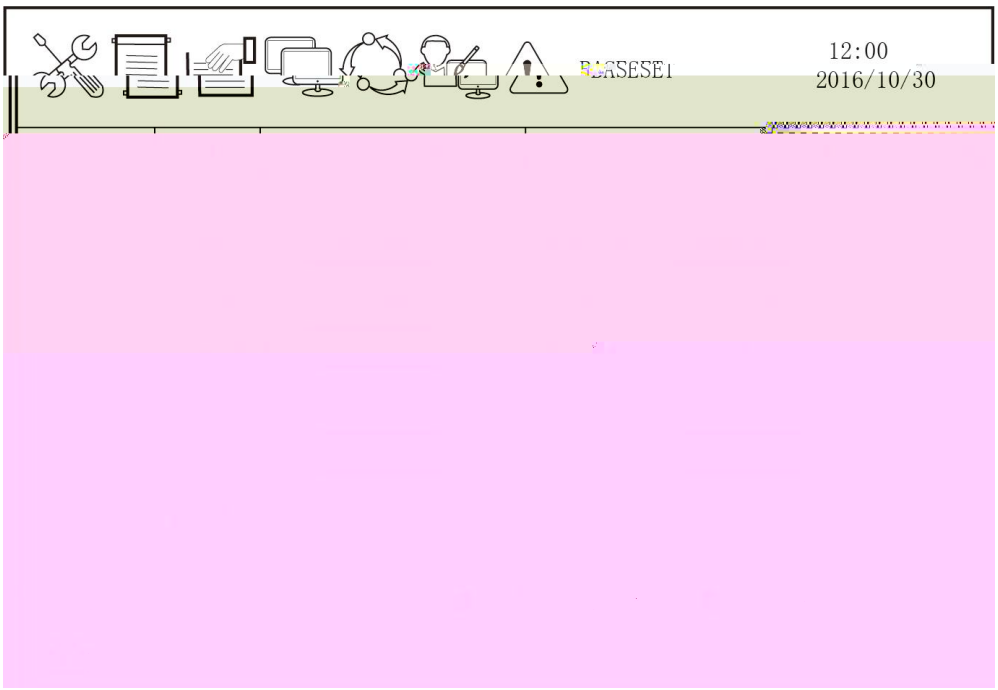
功能/同步
FUNC/SYN

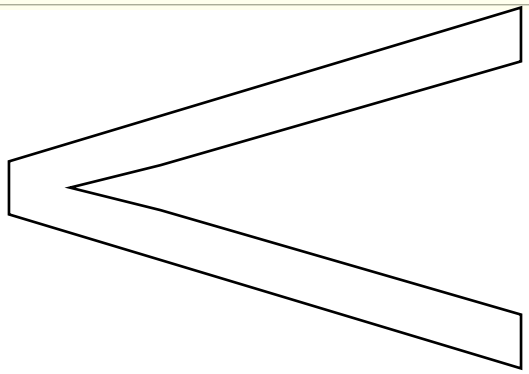


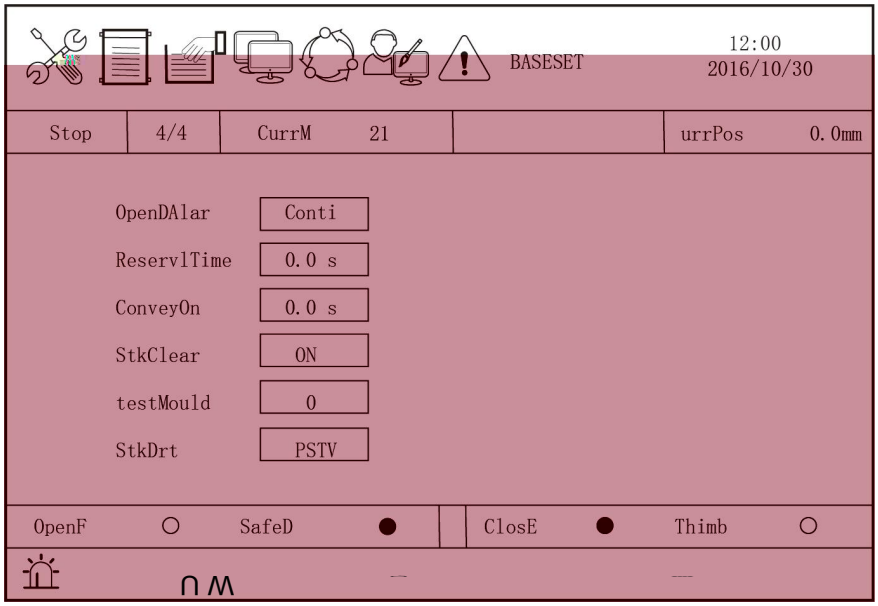
输入
ENTER

输入
ENTER


BASESET
12:00
2016/10/30
2/4
CurrM 21
urrPos 0.0mm
PointCnt 1
Reserv2 1
Space 10.0mm
ChckPress No Use
ConvCnt 9
ChckDfPrd No Use
ClScrTim 10s
ClpAbDect TravOut
OpenF
SafeD
ClosE
Thimb

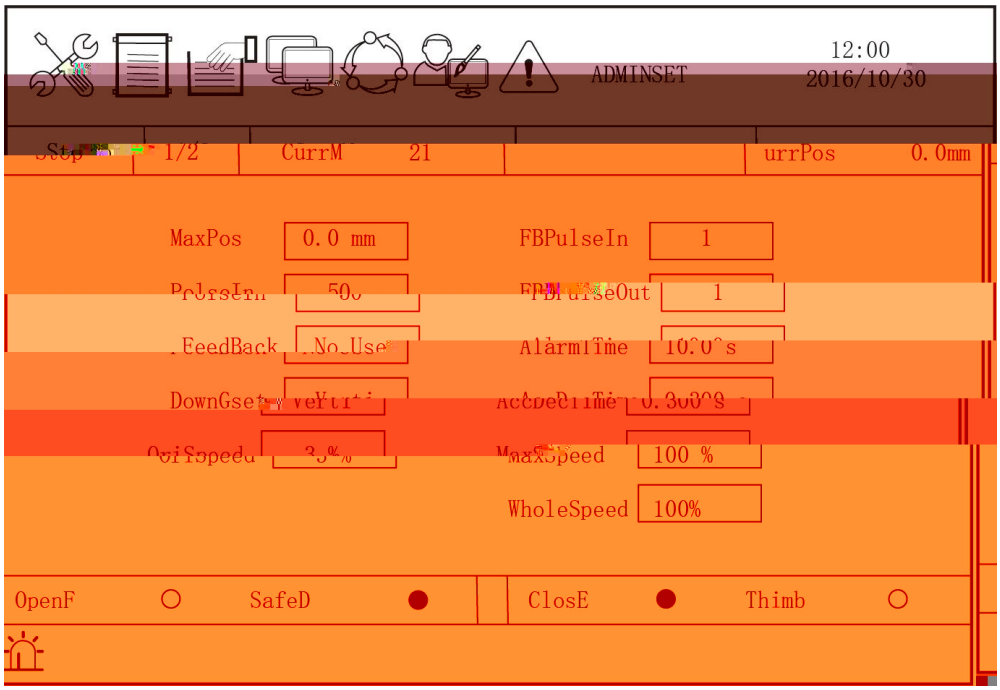

BASESE1
12:00
2016/10/30

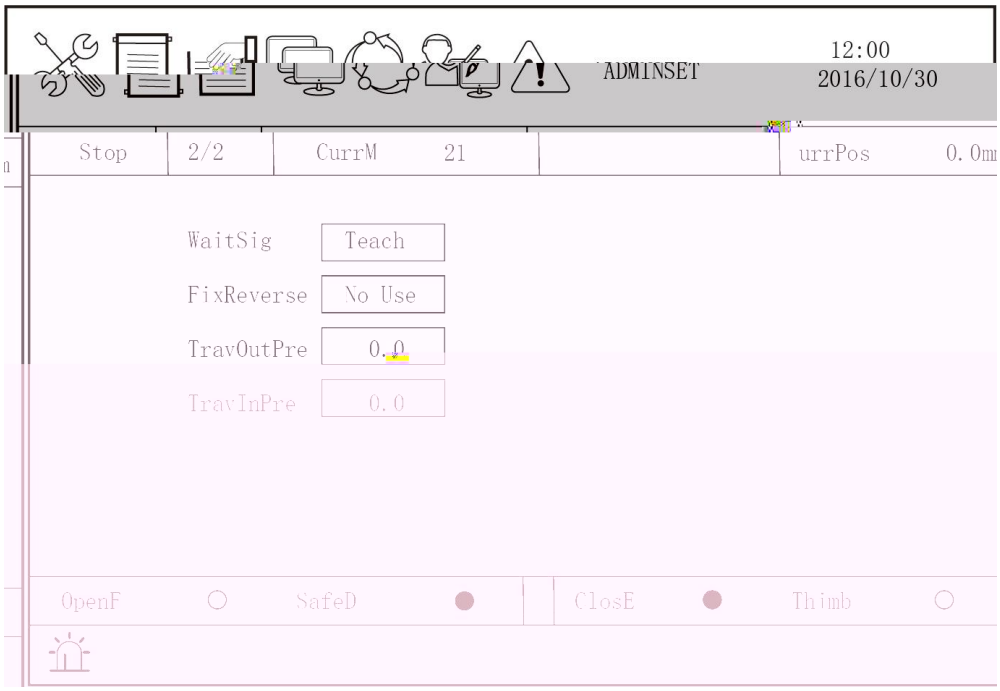


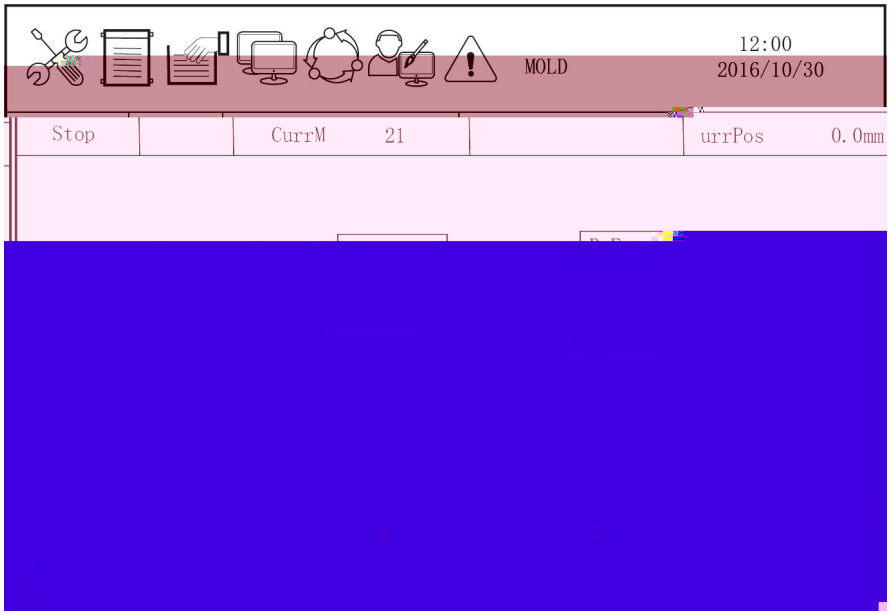

BASESET
12:00
2016/10/30
Stop
4/4
CurrM 21
urrPos 0.0mm
OpenDAlar
Conti
ReservlTime
0.0 s
ConveyOn
0.0 s
StkClear
ON
testMould
0
StkDrt
PSTV
OpenF
SafeD
ClosE
Thimb

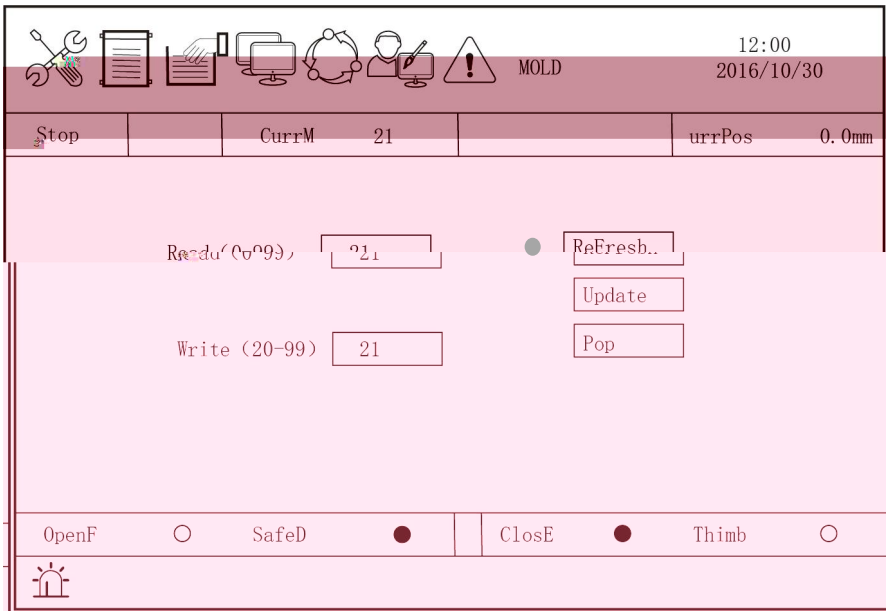
功能/同步
FUNC/SYN

輸入
ENTER



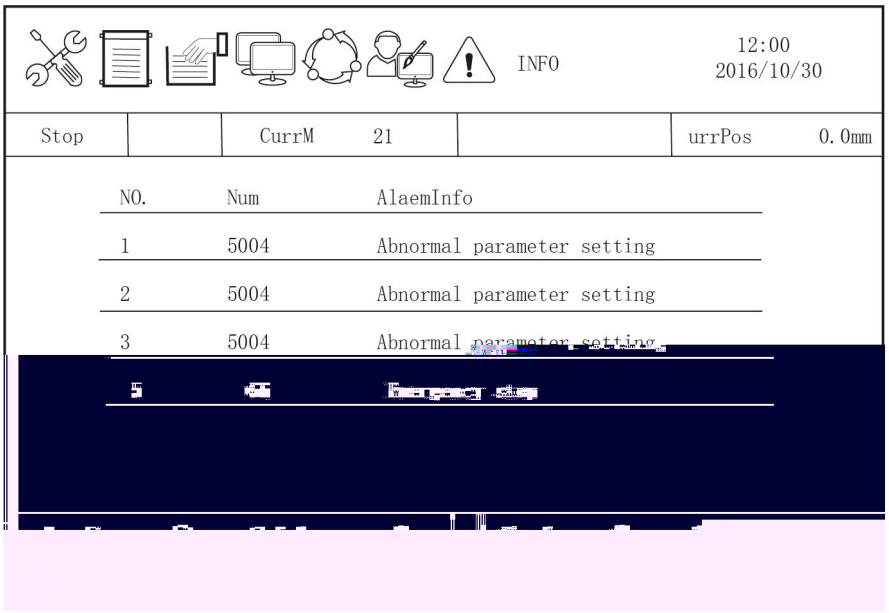

ADMINSET
12:00
2016/10/30
Stop
2/2
CurrM
21
urrPos
0.0mm
WaitSig
Teach
FixReverse
No Use
TravOutPre
0.0
TravInPre
0.0
OpenF
SafeD
ClosE
Thimb


MOLD
12:00
2016/10/30
Stop
CurrM 21
urrPos 0.0mm

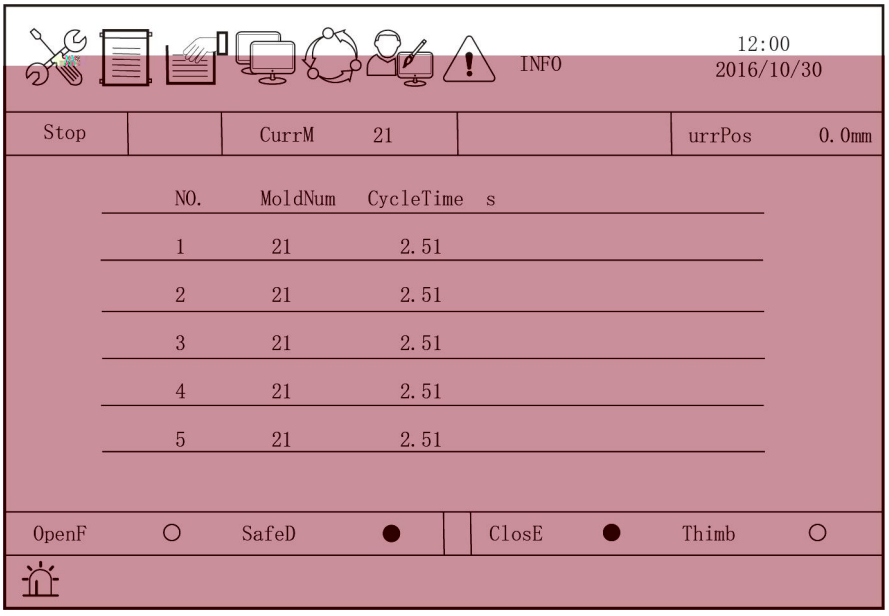

MOLD
12:00
2016/10/30
Stop
CurrM 21
urrPos 0.0mm
21
ReFresh..
Update
Write (20-99) 21
Pop
OpenF
SafeD
ClosE
Thimb

输入
ENTER

信息 IFOR



信息 IFOR

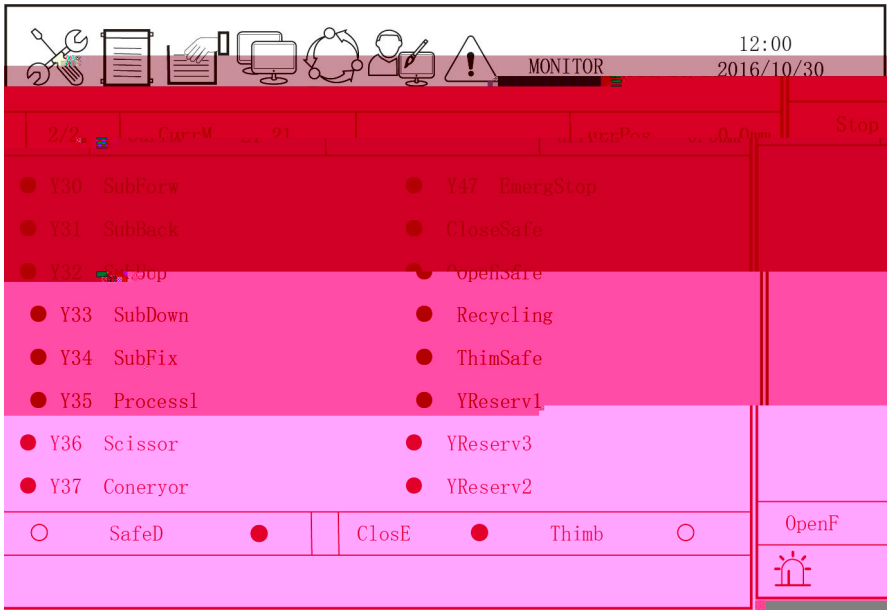


监视
WATCH

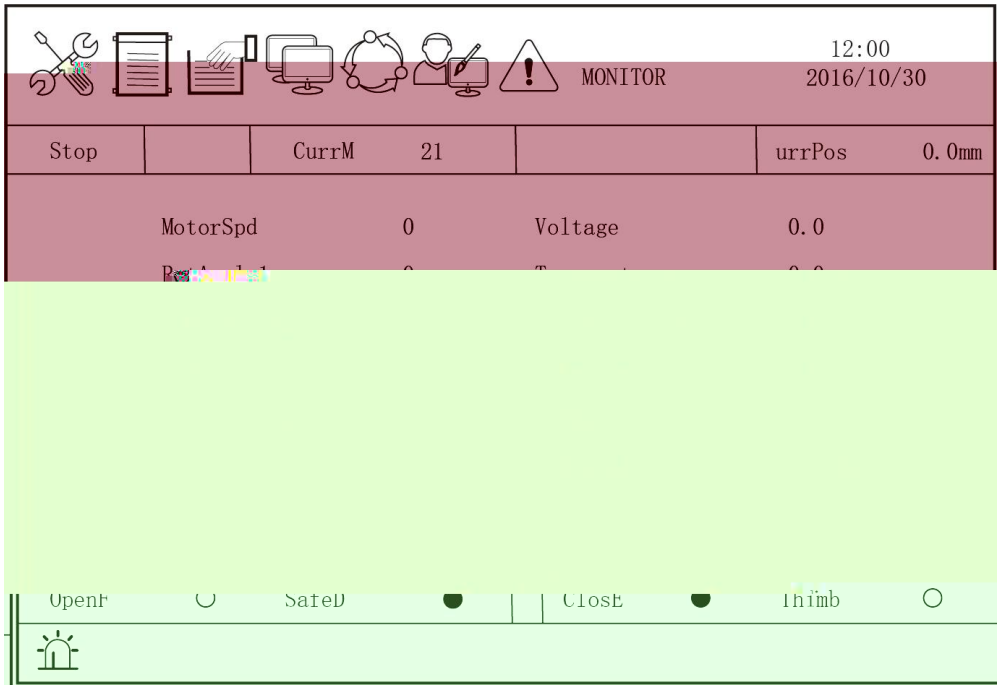
MONITOR
12:00
2016/10/30
Stop
1/2
CurrM 21
urrPos 0.0mm
X11 Verti
X21 Injection
X13 Hold
X23 InSafe
X17 MainDown
X27

MONITOR
12:00
2016/10/30
Stop
2/2
CurrM 21
urrPos 0.0mm
X30 ViceForw
SafeDoor
X31 ViceBack
OpenFini
X32 SubUp
CloFini
X33 ViceDown
DefProd
X36 Proecss1
Thimble
X37 Reserv2
EmergStop
SafeD
ClosE
Thimb

MONITOR
12:00
2016/10/30
Stop
1/2
CurrM 21
urrPos 0.0mm
Y10 Hori
Y11 Verti
Y12 MainFix
Y13 Hold
Y14 Vacuum
Y16 MainBack
Y17 Alarm
Y20 MainUp
Y21 MainDown
Y22 LowPress
Y23 SlowDown
Y24 Reserv1
Y25 Reserv2
Y26 TravIn
Y27 TravOut
OpenF
SafeD
ClosE
Thimb

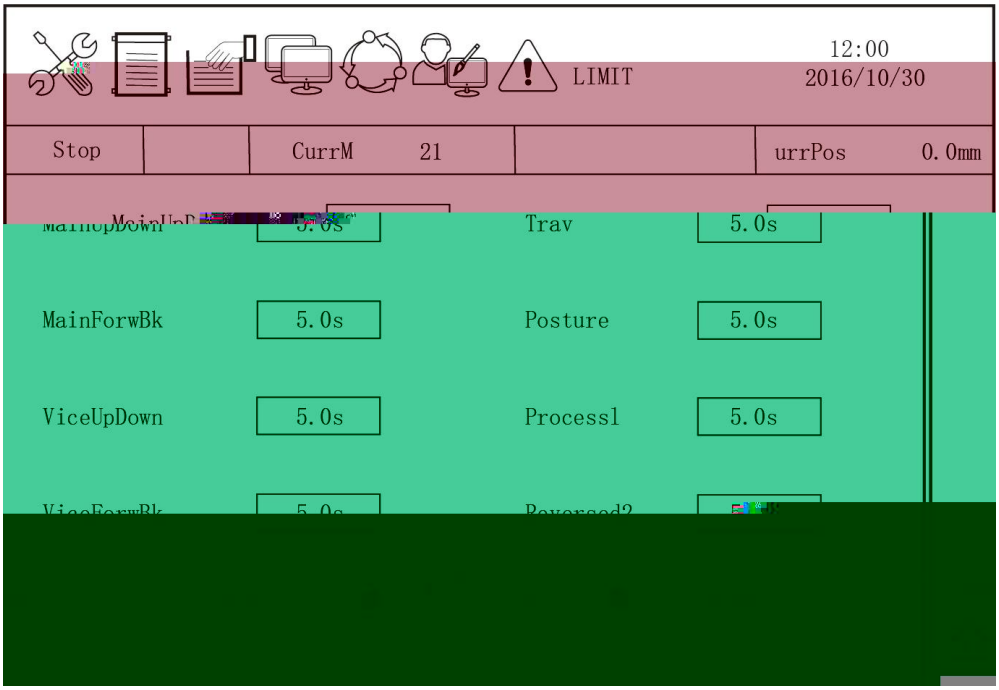

MONITOR
12:00
2016/10/30
Y30 SubForw
Y31 SubBack
Y33 SubDown
Y34 SubFix
Y35 Processl
Y36 Scissor
Y37 Coneryor
Y47 EmergStop
CloseSafe
Recycling
ThimSafe
YReserv1
YReserv3
YReserv2
SafeD
ClosE
Thimb
OpenF

监视
WATCH


MONITOR
12:00
2016/10/30
Stop
CurrM 21
urrPos 0.0mm
MotorSpd 0
Voltage 0.0
OpenP
SafeD
CloseE
ThUmb

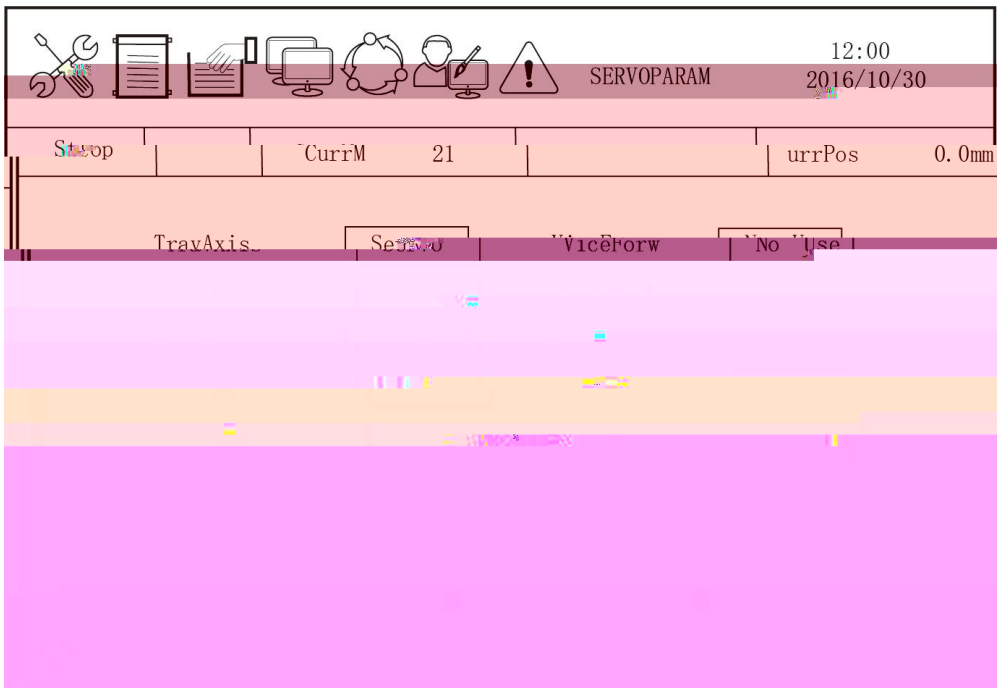
功能/同步 FUNC/SYN

输入 ENTER



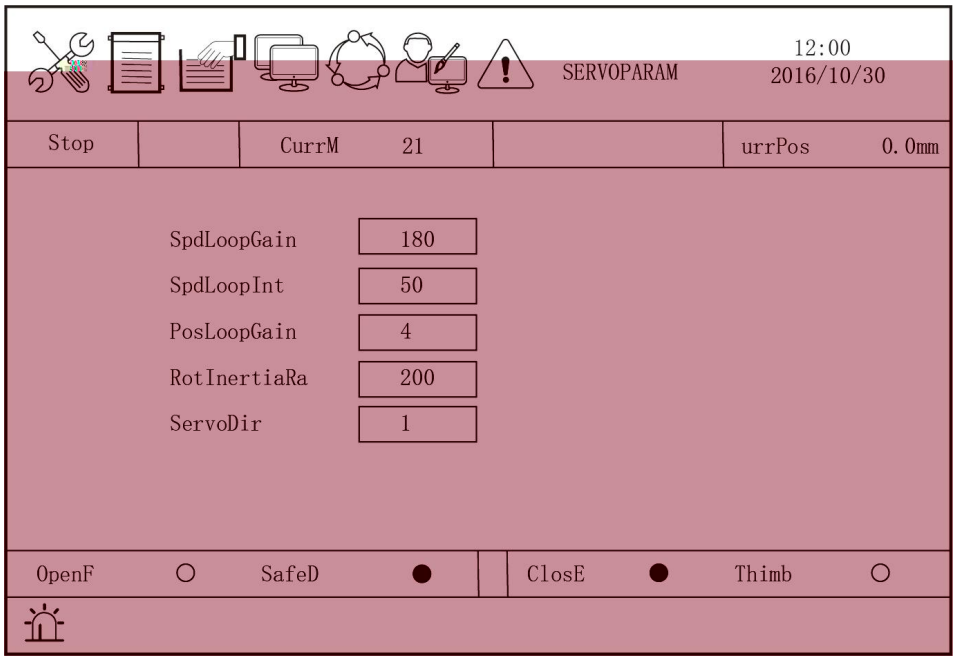
功能/同步 FUNC/SYN

输入 ENTER


SERVOPARAM
12:00
2016/10/30
CurrM 21
urrPos 0.0mm

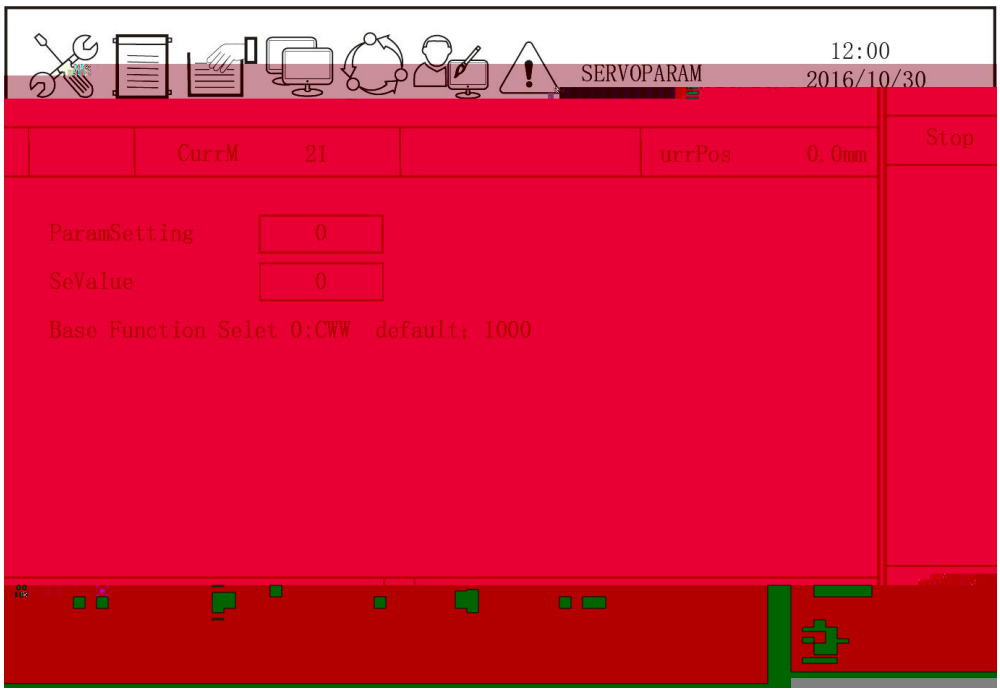
功能/同步 FUNC/SYN

输入 ENTER

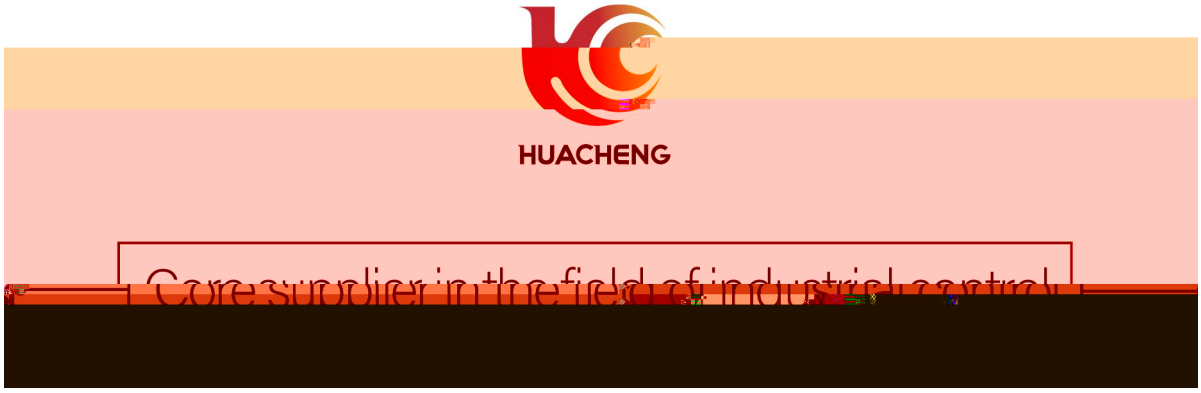


功能/同步 FUNC/SYN

输入 ENTER


SERVOPARAM
12:00
2016/10/30
CurrM 21
urrPos 0.0mm
Stop
ParamSetting 0
SeValue 0
Base Function Selet 0:CWW default: 1000

u R Y;) Ÿ P • 'Bl‰ 6



Shenzhen Huacheng Industrial Control Co.,LTD

0755-26417678/27470348

Fax：（86）075526417678

Official Website：www.hc-system.com

Address：8/F Zhengcailong Building No.108 G